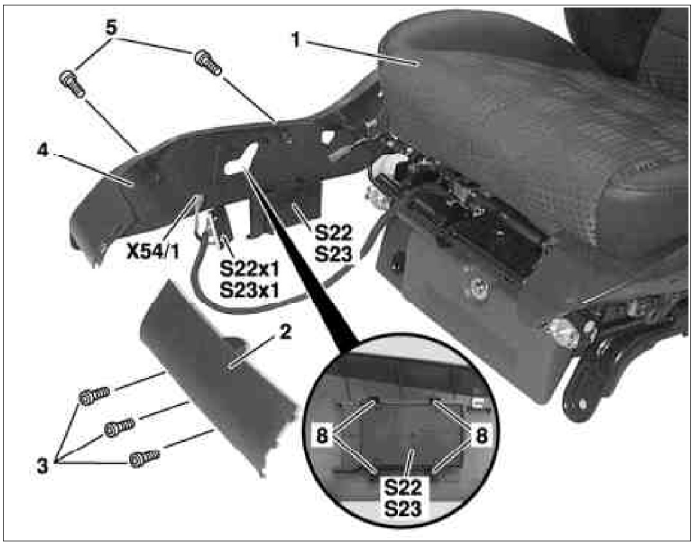
MODEL 163.113,
163.136 #A as of 051500,
163.136 #X as of 708319,
163.154 #A as of 051500,
163.154 #X as of 708319,
163.157 /172 with CODE (221b) Electrically adjustable driver and passenger seat
MODEL 163.128 /174 /175

1 *Front seat*
2 *Front paneling*
3 *Screws*
4 *Outer paneling*
5 *Screws*
8 *Retaining lugs*
S22 *Left front seat adjustment switch*
S22x1 *Left front seat adjustment switch connector*
S23 *Right front seat adjustment switch*
S23x1 *Right front seat adjustment switch connector*
X54/1 *ESA [ESV] connector*



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	Remove/install		
1	Unscrew screws (3) from the front paneling (2)		
2	Pull down the front paneling (2) approx. 1 cm and remove forwards	ℹ Remove electrical line out of the clips on the front paneling (2).	
3	Unscrew screws (5) from the outer paneling (4)		
4	Remove outer paneling (4)		
5	Disconnect left front seat adjustment switch connector (S22x1) or right front seat adjustment switch connector (S23x1) from the left front seat adjustment switch (S22) or right front seat adjustment switch (S23).		
6.1	Disconnect seat adjustment connector (X54/1)	ℹ Not fitted with memory switch for left electrically adjustable front seat, code 241 or memory switch for right electrically adjustable front seat, code 242a.	
7	Press retaining lugs (8) from left front seat adjustment switch (S22) or right front seat adjustment switch (S23) inwards		
8	Remove left front seat adjustment switch (S22) or right front seat adjustment switch (S23)		
9	Install in the reverse order		